

## **ENAP awards Técnicas Reunidas an environmental enhancement project in Chile for Bio Bio refinery**

ENAP Refinery Bio Bio (ERBB) has awarded to Técnicas Reunidas, S.A., the EPC Contract for the Wet Gas Sulphuric Acid Plant (WSA), Sour Water Stripping Plant (SWS), and an Amine Recovery Plant (MDEA) in Hualpén, Chile.

This is the largest project awarded by ENAP in the last three years, being a Lump Sum Turn Key project with an approximate value of 100 million US dollars, and a duration of 27 months.

The scope of the contract includes engineering, equipment and materials supply, construction, pre-commissioning, commissioning, run tests and start-up of the WSA Plant, with a capacity of 140 ton/day (plant licensed by Haldor-Topsoe), SWS Plant, with capacity of 1.600 m<sup>3</sup>/day, and MDEA Plant, with a capacity of 816 m<sup>3</sup>/day.

This project is part of the investment program for the fulfillment of the Environmental Regulations required by the Chilean authorities. Through the execution of this important Project, Técnicas Reunidas supports ENAP in its development towards refinery eco-friendly processes.

With this Project, Técnicas Reunidas strengthens its position in Latin America and keeps its position as leader of the Oil and Gas sector in Chile, where it has maintained a continuous operation for more than 30 years. With more than 20 projects in the country, TR reinforces its relationship with ENAP, having executed more than 10 projects of diverse scope.

**ENAP Refinery Bio Bio (ERBB)** is part of ENAP Group and is one of the main Refineries in the Country. This refinery started its services in 1966 and has a current capacity of 116.000 barrels per day of raw oil. ENAP Group is nowadays the largest refining company in the pacific coast of South America, with a total capacity of 220.000 barrels per day.

**Técnicas Reunidas** is one of the leading international engineering and construction companies in oil and gas development, refining, petrochemical and power generation for a broad range of customers throughout the world. Since 1960 TR has designed and built more than 1.000 industrial plants in more than 50 countries.